



LGR-S
Optimum handling
characteristics!

The LGR-S is an ultraprecision machine for engraving 2D and 3D data on tire sidewall molds. The machine body is a heavy duty, torsion free, tubular steel construction filled with a vibration reducing compound – for an

extremely high stability. Tire sidewall molds for tires for motorbikes, cars, trucks, and even oversized special vehicles, as well as agrar tires and OTR, can be produced at the highest quality on the LGR-S.

The machine will be driven by high dynamic AC servo drives. Even finest structures can be realized easily with this special milling machine from the

the market leader LANG.

Machine loading by crane

The loading and unloading of the tire sidewall milling machine LGR-S can be realized by crane. The rotary table can be moved 1m out of the machining room, which makes the work piece handling very easy.



Technical data

Largest clampable work piece diameter	2.300 mm
Largest engraveable work piece diameter by vertical spindle	2.300 mm
Size of rotary table faceplate	1.200 mm
Max. load bearing capacity of rotary table	3.000 kg
C-axis working range (rotary table)	360°
X-axis working range	0 - 1150 mm
Z-axis working range	500 mm
B-axis working range	+/- 90°
High-frequency spindle L62	
Driving power	1,6 kW
Speed range	5.000 - 60.000 min ⁻¹
Toolholder	JAEGER change cone WK16
Tool shank diameter	3 - 6 mm, optional 1/4" - 1/8"
High-frequency spindle L80	
Driving power	S1 2,6 kW/ S6 3kW/ Pmax 5,16kW
Speed range	5.000 - 50.000 min ⁻¹
Toolholder	JAEGER change cone WK19
Tool shank diameter	3 - 8 mm, optional 1/4" - 3/8"
Machine control	High-End AC Servo control, PC based; 15" TFT
C-axis	
Resolution	0,000000477°
Max. rapid feed	15,7m/min (R=600mm)
X-axis	
Resolution	1,2 nm
Max. rapid feed	6,5 m/min
Measuring system	Glass scale
Z-axis	
Resolution	0,61 nm
Max. rapid feed	12 m/min
Measuring system	Glass scale
B-axis	
Resolution	0,000000954°
Position uncertainty (VDI / DGQ 3441P)	0,023°
Max. rapid speed	7,5 m/min at R=150mm
Min. / Max. distance spindle nose to faceplate surface	100 - 600 mm
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Machine enclosure	
Extended safety features	Tool measuring point with Emergency-Off-function Tool breakage detection
Max. space requirement (width*height*depth) by open doors	4.175 x 3.650 x 3.400 mm
Weight of machine	9.000 kg